



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4407-043
Job Sheet 171181



Part No: D4407-043

Job Qty: 6 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/6/18

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/5/18	0.00	0.00	Start Up Large Fab-3		EL
100	Cold Saw	6 pcs		2/5/18	0.00	0.64	Cold Saw		EL
110	Autoweld 1	6 pcs		2/6/18	0.00	4.23	Automated welding		EL
120	QC	6 pcs		2/6/18	0.00	0.00	QC9		PAC
130	QC	6 pcs		2/6/18	0.00	0.00	QC5		PAC
140	Packaging	6 pcs		2/6/18	0.00	0.00	Packaging3-2		PAC 10-1-6
150	QC21-SA	6 Ea		2/6/18	0.00	0.00	QC21		PAC

FEB 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	27.6000 ft (4.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Quantity	Unit Cost	Allocated
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DART
AEROSPACE
S039676



Bar Weldment

Dart Aerospace Ltd.

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PART NO: D4407-043

Original Serial #: S039676

Revision:

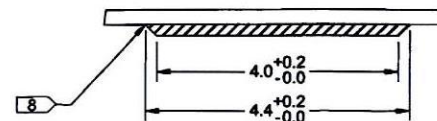
Operation: Start up Operation 02/06/18

Change No:

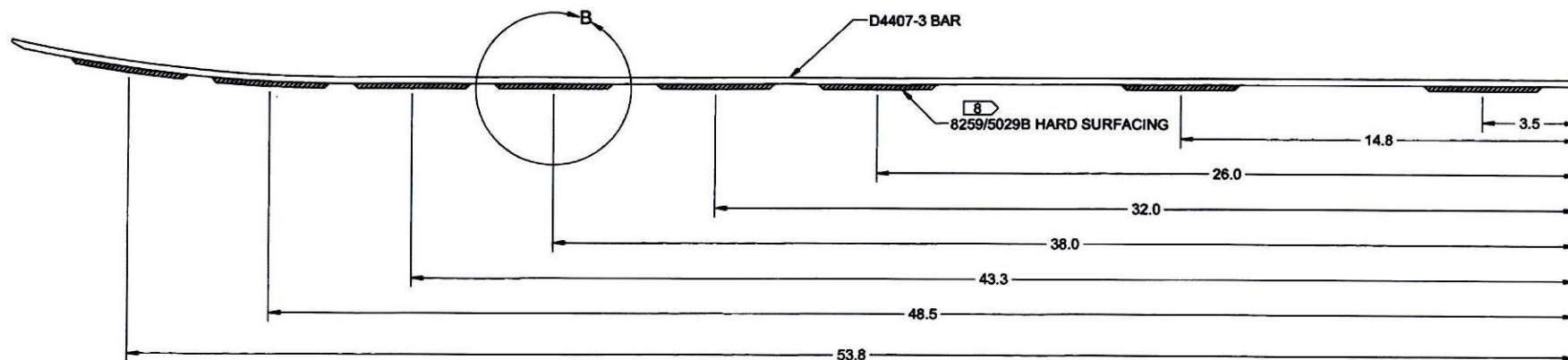
Job No: 171181

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4407-043	BAR WELDMENT
1	1	D4407-3	BAR
2	A/R	8259/2059B	HARD SURFACING

△



DETAIL B △
8 PL
SCALE 2X



△ **D4407-043 BAR WELDMENT**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171181

JAN 30 2016

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NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 3.12 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2016-02-08
APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB	DRAWING NO.	REV. D
CHECKED	ML	D4407	SHEET 2 OF 4
MFG. APPR.	DD	TITLE	SCALE
APPROVED	WM	BAR	NTS
DE APPR.	DS	DATE 15.10.13	

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